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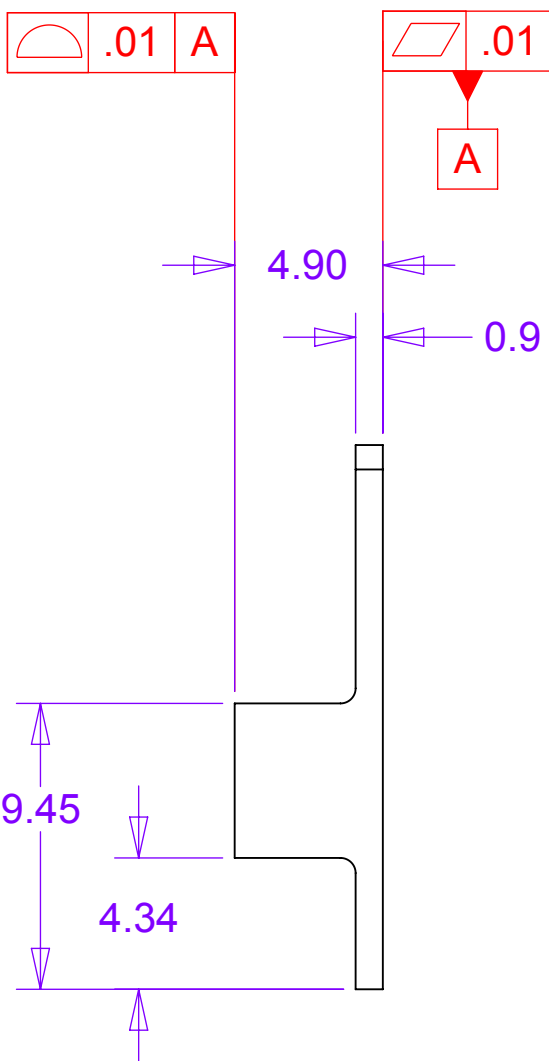
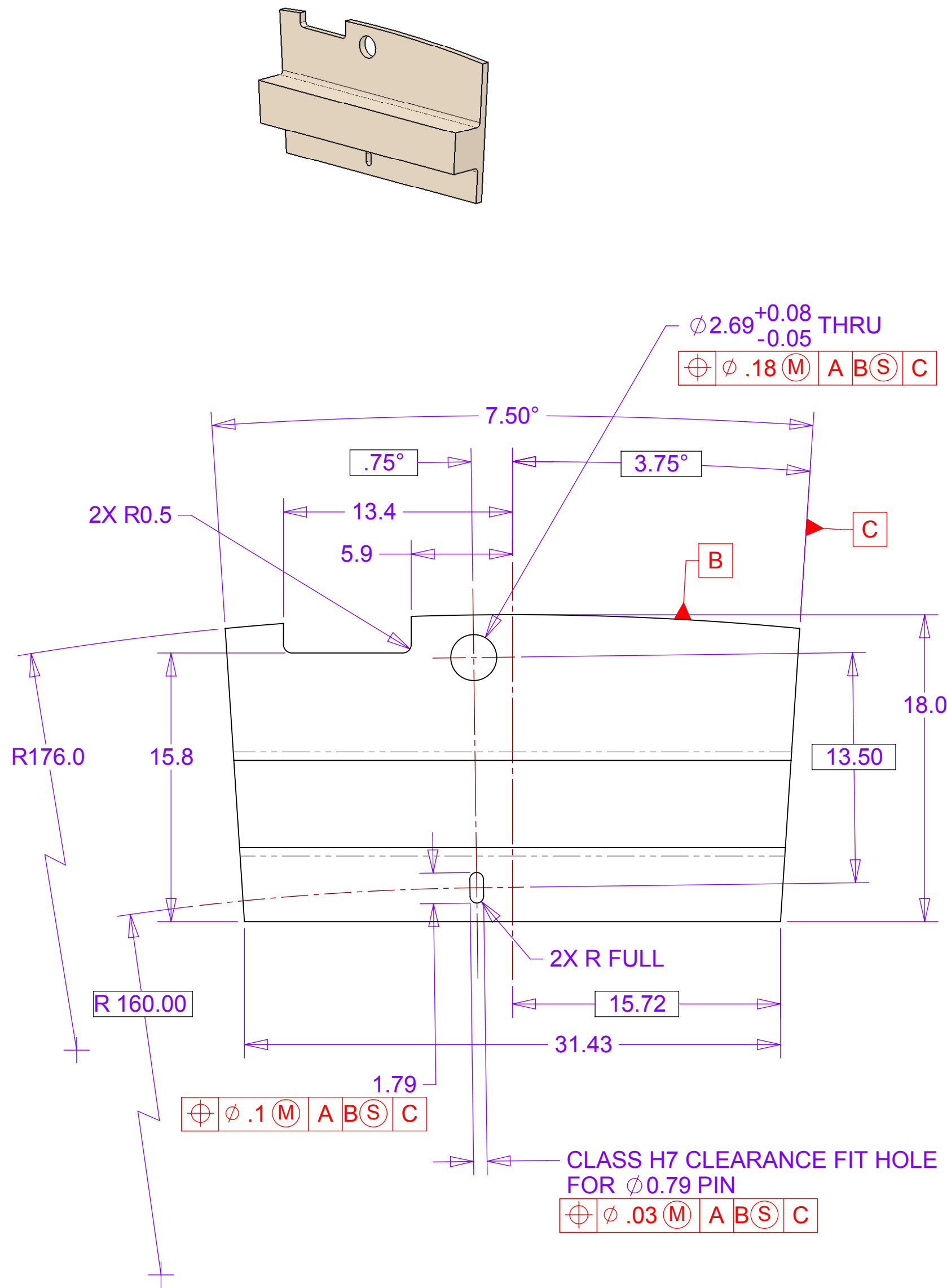
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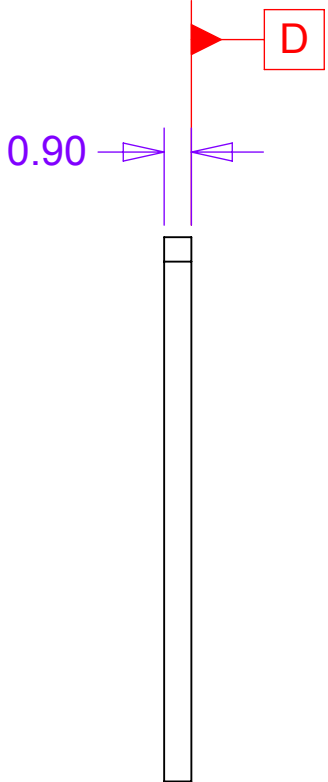
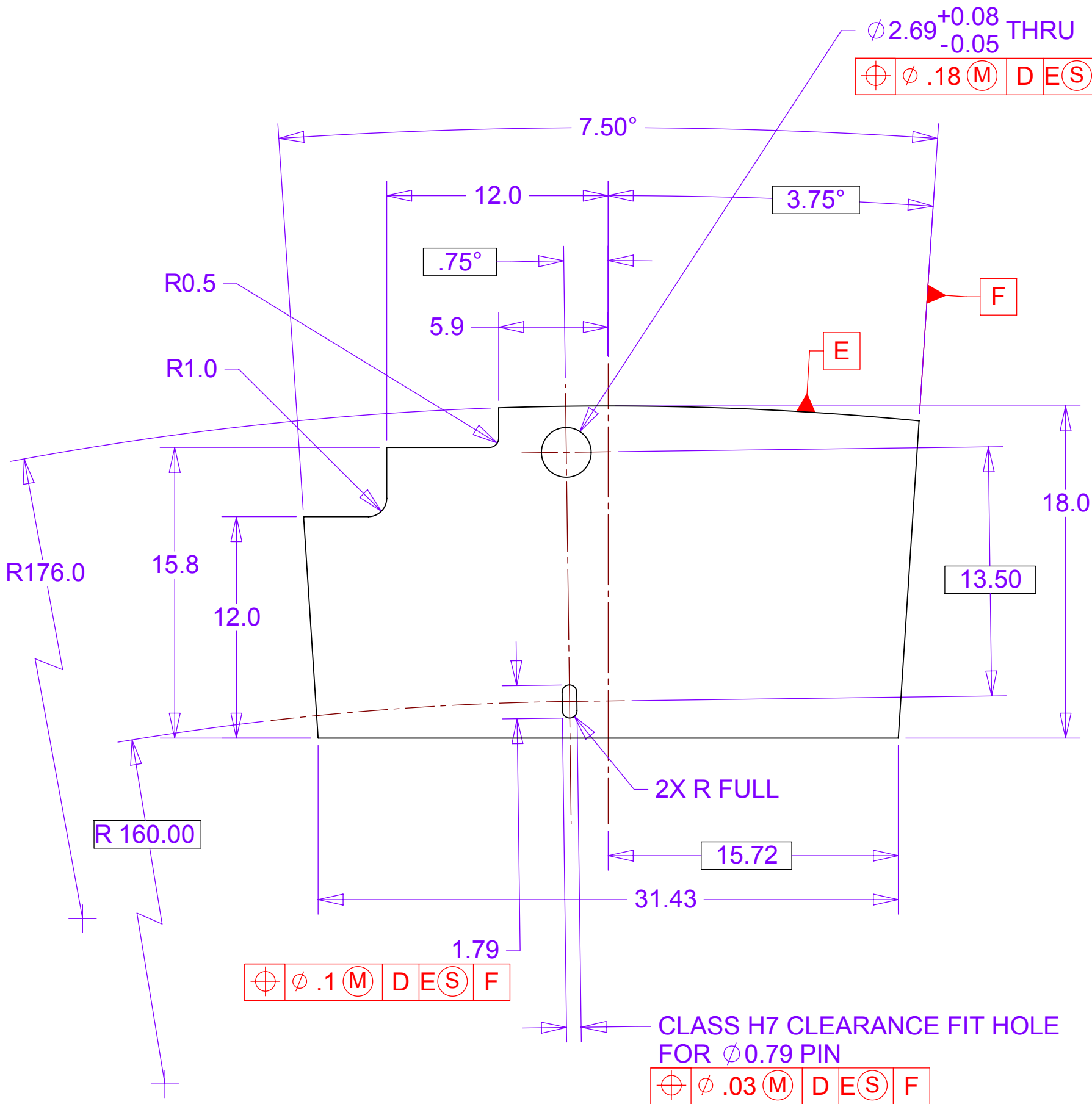
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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED & REDRAWN	11/12/09	RJ Ponchione



-1 STATION 2,3,4 OUTER RADIUS THERMAL MOUNT -HIGH
MATERIAL: POCO GRAPHITE AXM5Q

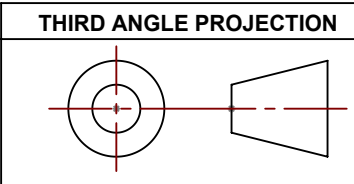


-3 STATION 2,3,4 OUTER RADIUS THERMAL MOUNT -LOW
MATERIAL: POCO GRAPHITE AXM5Q

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE PHENIX CENTRAL UPGRADE FVTX STATION 2,3,4 OUTER RADIUS THERMAL MOUNT		
DECIMALS X = +/- .5 X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR = +/- .30' SURFACE FINISH = 250					
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-02-3702 D 1 of 2 SIZE A SHEET NO.	
		Designer	Roger L. Smith	3/4/2009		
		Drawn	Roger L. Smith	3/4/2009		
		Checked	RJ Ponchione	10/19/2009		
		Engineer	RJ Ponchione	3/4/2009		
PART NO. 111-PHX-02-3702-1,3,5		Approved	RJ Ponchione	10/19/2009	SCALE 4:1	REVISION A

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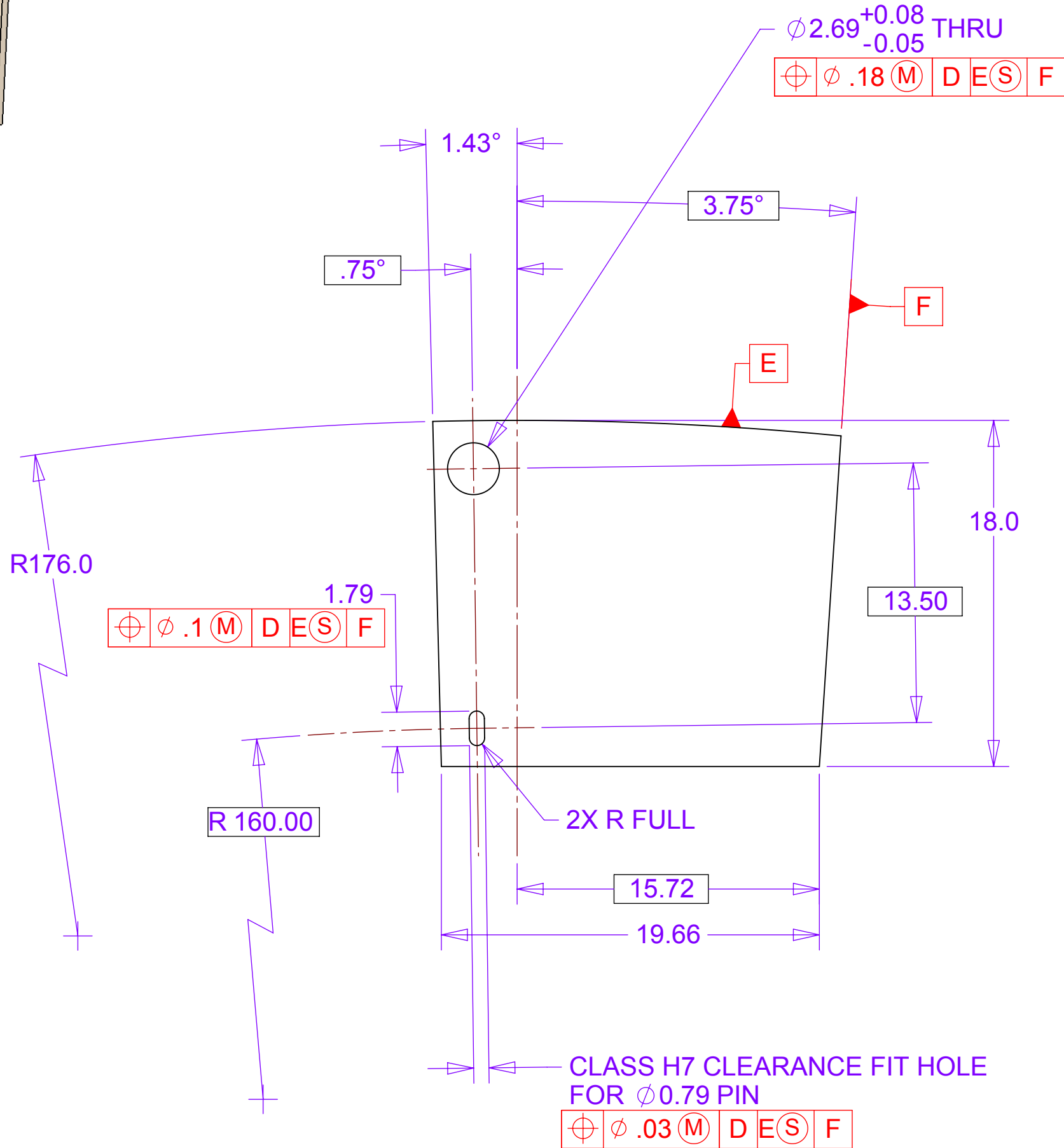
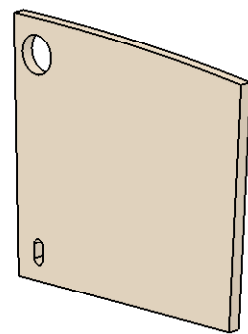
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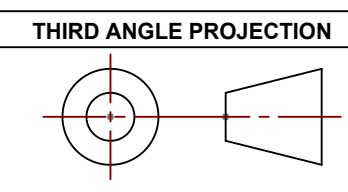
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-5 STATION 2,3,4 OUTER RADIUS TRIMMED THERMAL MOUNT -LOW
MATERIAL: POCO GRAPHITE AXM5Q



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DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250		TITLE PHENIX CENTRAL UPGRADE FVTX STATION 2,3,4 OUTER RADIUS THERMAL MOUNT	
FINISH			SIGNATURE	DATE	
PART NO. 111-PHX-02-3702-1,3,5		Designer	Roger L. Smith	3/4/2009	DWG. NO.
		Drawn	Roger L. Smith	3/4/2009	SIZE
		Checked	RJ Ponchione	10/19/2009	SHEET NO.
		Engineer	RJ Ponchione	3/4/2009	111-PHX-02-3702 D 2 of 2
		Approved	RJ Ponchione	10/19/2009	SCALE 4:1
					REVISION

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